

Vision Library for National Instruments TestStand™

Rel. 01.04.0001 (Product code: IVL)



CONCEIVING PLANNING DEVELOPMENT IN SCIENTIFIC ELECTRONICS





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Vision Library for NI TestStand



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This guide describes the functioning of ViTest software Vision Library Read carefully before using it It is the responsibility of the technician to undertake all the safety rules provided by law and standard practice during the installation and the use.

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REVISIONS

Manual revision history

Revision/ Date	Description	Author
01.02.0000 March 2015	First version Released	Ricco A. Mancuso C.
01.03.0000 June 2015	Added License Activation Information	Ricco A.
01.04.0000 July 2015	Added IS Frame Grabbers steps description	Bernardin M.
01.04.0001 August, 2016	Added ISO 9001:20015 logo	Bottaccioli M.

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GENERAL FEATURES

ViTest vision library implements a number of features for imaging acquisition, analysis and processing directly usable in National Instruments TestStand.

The library functions are configured as TestStand StepType and included in a specific TypePalette. Each step has an edit mode by which, in a simple and graphic way, it is possible to configure parameters.

The library already includes a driver for the acquisition and control of the following devices:

- uEye series camera by IDS Gmbh.
- Frame Grabbers by The Imaging Source Europe GmbH

This drivers is capable of supporting multiple cameras simultaneously. Anyway, the analysis algorithm is independent by the hardware, so it is possible to manage other kind of industrial cameras. Please contact IPSES for the implementation of your specific camera in the library at support@ipses.com or calling 0039 02 39449519.

The library also contains a number of examples of use.







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Installation

Terminate any running software, particularly TestStand. Execute the *IVL_Setup_LV14_TS14_Full_xx.xx.exe* file (where xx.xx.xx is the number of the version), then follow the automatic procedure steps. At the end of the process, you must restart your PC. The library will be installed in *C:IIPSES_LibIImageLibrary* (it is not possible to change this path).

The installation requires administrator privileges for the user who executes it.

Requirements

- Operating system Windows 7 32-64bit; Windows 8 and 8.1 32-64 bit
- LabVIEW Run-time 2014
- TestStand 2014
- IDS Industrial Camera Driver and Software 4.60
- IS Frame Grabbers Driver 6.3.9
- NI Vision Run-time or Vision Development Module License

TestStand configuration

In case you have only the license for NI Vision Run-time, it will be necessary, after installing the library, configure TestStand to use LabVIEW Run-time Engine instead of the Development System.

To perform this configuration, you must:

- Access the TestStand Configure Adapter menu
- Select LabVIEW, then Configure
- Select LabVIEW Run-time Engine 2014 as shown in the picture below

LabVIEW Adapter Configuration			×
Select or Type which LabVIEW Server Control LabVIEW Run-Time Engine Version: Control	to Use 14.0 (2014) s Using Multiple Threads		_
(Changes do not take effec	t until the next time you	start the TestStand	
Number of Threads:	Default (4)	•	
Additional Threads Inher	rit CPU Affinity of Calling	Thread	
C LabVIEW Development System			
Our Active LabVIEW Version:	2012 SP1 (12.0.1)(32-bi	it) [Default]	
O Use Active 32-bit Version: 20	12 SP1 (12.0.1)		
🔘 Use Active 64-bit Version: Un	known or Not Installed		
Other Executable			-

Configuring the LabVIEW adapter of TestStand

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In case, however, you have the license for NI Vision Development Module, you can configure the adapter either as described above, so that it will use LabVIEW Run-time, or configure it so to use the Development System, selecting the appropriate voice in LabVIEW Adapter Configuration screen.

IDS Camera Driver Configuration

Vision Library ViTest supports different industrial cameras from IDS uEye family. The driver of the library is able to simultaneously manage multiple cameras.

In order to configure the cameras to be used with the library you need to edit the file:

C:\IPSES_Lib\ImageLibrary\config\camera.ini

The following is the content of a camera.ini file that shows the configuration of two cameras:

[general] CameraNumber = 2	Defines the total number of cameras to be managed
[camera_0]	section of the first camera
SN=4002844917	serial number of the first camera
SeqID = 1	sequential number to be associated with camera
[camera_1]	Section of the second camera
SN=4002844918	serial number of the second camera
SeqID = 2	sequential number to be associated with camera

The camera Serial Number is a fundamental parameter of the configuration. This number can be found printed on the back of the camera, or read through the software IDS Camera Manager.

It is useful, in case of configuration with more than one camera, set up a Camera Number via IDS Camera Manager for each camera and use the same number in the file camera.ini SeqID parameter in order to have a simple bind to distinguish the different cameras among them.

Uninstall

To uninstall the product go to Window Control Panel - Programs – Uninstall a Program. In the installed program list search for Vision Library entries, like image below.

■Vision Library for NI TestStand [™] Uninstall	IPSES S.r.l.
Vision Library TestStand Components	IPSES S.r.l.

Select the first entry and click to Uninstall, repeat also for the second entry.

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List of functions

The following is the list of library functions divided into categories

- Camera •
 - OpenCamera 0
 - GrabCamera 0
 - CloseCamera 0
- Image Management
 - AllocateBuffer 0
 - DisposeBuffer 0
 - LoadImage 0
 - SaveImage 0
 - DisplayImage 0
 - HideImage 0
 - GetImageBuffer 0
- Image Processing
 - Filter 0
 - LookupTable 0
 - RotoTranslation 0
 - ExtractColorPlane 0
- Morphology •
 - EdgeDetection 0
 - FindObject 0
 - PatternMatch 0
- Photometric •

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- EvaluateColor 0
- LightMeter 0











Using the Library

The functions of the Library are accessible directly from the TestStand Insert Step menu and are grouped in the ImageLib sub menu as shown in the figure below.

in (0)											
	Insert Step		F		Tests	•					
	Surround Selection	on With	F	12	Action						
	Edit	CTRL+E		2	Sequence Call						
	Specify Module	CTRL+M		<i>5(</i> 0)	Statement						
	Edit Code				Label						
	<u>S</u> tep Settings				Message Popup						
	Breakpoint		F	<u>>>_</u>	Call Executable						
	Run Mode		F		Property Loader						
Ж	Cu <u>t</u>	CTRL+X		몰	FTP Files						
Ph.	<u>C</u> opy	CTRL+C		- 80	Additional Results						
G	<u>P</u> aste	CTRL+V			Flow Control	×					
	<u>D</u> elete	CANCELLA			Synchronization	۲					
	Re <u>n</u> ame	F2			Database	►					
	Run Selected Ste	ps			IVI	۲					
	Run Selected Ste	ps Using	Þ		LabVIEW Utility	•					
	Loop on Selected	Steps			ImageLib	►	Image N	lanagement	¥	42-	Allocate Buffe
	Loop on Selected	l Steps Usin <u>g</u>	►				uEye Ca	mera	۲	1	Dispose Buffe
	Step List Configu	irations	۲				Photom	etric	۲	(¥)	Load Image
	View		۲				Morpho	logy	۲	P	Save Image
	Display Sequence	e Hierarchy					Image P	rocessing	۲		Display Image
	Display File Hiera	irchy								*	Hide Image
	Display Hierarchy	/ Using	۲			_			-		

Menu for the inclusion of Step in TestStand sequence

After entering a Step of the Library into a sequence you can then configure the relevant parameters by pressing the Edit button in Step Setting or by pressing CTRL + E: the GUI configuration of Step will appear.

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Vision Library for NI TestStand



Here below a portion of the Edit panel of one Step parameters is shown. All panels for the Step Edit have common components, namely:

- Save: save configured parameters
- Cancel: cancels the changes and close the Edit panel
- Run: executes the Step
- Reset: resets all parameters of the Edit panel to their default values.
- Status: shows the status of execution of a Step after pressing the Run key, also referring any error that may occur.

Status	-
Save Cancel	Run Reset

Common Features of Step Editing







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<u>µEye Camera</u>

There are three steps in the management of the IDS uEye cameras and are:

- Open
- Grab
- Close

The overall philosophy of using these steps is to run only once, at the beginning of the test sequence, the Open step to open the connection with the camera and configure the relevant parameters. Then you can run as many times as needed the Grab step to acquire an image from the camera and performing step Close at the end of the sequence.

It is suggested that you follow this general scheme of use in order to obtain good performances in terms of execution times of the test sequences. Of course it is possible, in case you need to change some parameters such as acquisition ones, use several times the Open step during the sequence, but this should always be done after performing the Close step, if the connection with the camera is already open. Otherwise Open step will return an error.

Open Camera

🛂 Open Camera	ution Camera	
Camera 1 [5	SN 4002844917] Close Came AOI Camera Info	era is Open
Camera info BoardType CameralD	66	The A
Date ID	10/25 IDS GmbH	
SerialNumber Version	4002844917 V1.0	
Status		1280x1024 0.25X 32-bit RGB image 141,137,162 (0,0)
Save	Cancel Run (Reset Image [only color image] Manual Snapshot

This step opens a connection to the IDS uEye cameras specifying different parameters of image acquisition. You can set exposure time, frame rate and pixel clock, the parameters of manual white balance and the ROI to be applied to the sensor.

The step supports multiple cameras simultaneously. The camera management is assigned to a specific driver that must be configured as described in the "Configuring IDS Camera Driver" section.

The step displays in real time the effect of parameter changes by viewing the image acquired from the camera.

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Variabile TestStand	Description			
Camera_SN	Camera Serial number to open the connection			
Image	Reserved parameter			
Framerate_2_50_fps	Acquisition Frame rate			
Exposure_time_0_135_330_ms	Exposure time in ms			
Pixelclock_5_49_MHz	Camera Pixelclock (use the IDS camera manager to calculate it)			
Color_Gain.Red	Red gain			
Color_Gain.Green	Green gain			
Color_Gain.Blue	Blu gain			
AOI.AOI_Height	ROI heigth			
AOI.AOI_Width	ROI width			
AOI.AOI_Y_Position	Start Y position on sensor ROI			
AOI.AOI_X_Position	Start X position on sensor ROI			
Camera_Handler	Reserved parameter			

TestStand StepType: ImageLib > uEye Camera > Open Camera Test type: Action Result: Result.Error (container)

Camera Grab

This step allows you to capture an image from a specific camera. The camera must have been previously connected and configured via the Open Step, otherwise the step will return an error.

Through this step, you can change, for each grab, the exposure time of the camera.

TestStand Variable	Description
Camera_SN	Camera Serial number to open the connection
Image	Image buffer name to copy the image captured by the camera
Exposure_time_0_135_330_ms	Exposure time in ms

TestStand StepType: ImageLib > uEye Camera > Grab Camera Test type: Action Result: Result.Error (container)

Close Camera

This step allows you to close the connection with a camera specifying its Serial Number.

TestStand Variable	Description
Camera SN	Camera Serial number to close the connection

TestStand StepType: ImageLib > uEye Camera > Close Camera Test type: Action Result: Result.Error (container)

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The Imaging Source Frame Grabbers

There are three steps in the management of the IS Grabbers and are:

- Open
- Grab
- Close

The overall philosophy of using these steps is to run only once, at the beginning of the test sequence, the Open step to open the connection with the device and configure the relevant parameters. Then you can run as many times as needed the Grab step to acquire an image from the camera and performing step Close at the end of the sequence. Grab step also allow to configure all parameter writable on your device in acquisition mode. This feature give you the ability to run multiple Grab steps with different configuration without the need of run Open and Close steps every time.

It is suggested that you follow this general scheme of use in order to obtain good performances in terms of execution times of the test sequences. Of course it is possible, in case you need to change some parameters such as acquisition ones, use several times the Open step during the sequence, but this should always be done after performing the Close step, if the connection with the camera is already open. Otherwise Open step will return an error.

Open Camera

DĬ

avice 1 [DFG/SV1]	Close Camera is Open	
Attributes		
Attribute	Value	
Swap Pixel Bytes	talse	the second second
Timeout	4096	
Vertical Mirror	false	
Video Mode	768x576 RGB24 25,00fps 🔹	S NEA
Width	768	
Camera Attributes Gets	sets the video mode for a camera.	C Lai
Brightness	E	
Contrast		
Hue Hue		19
Saturation		ere -
Mode	Manual	
Value	5000	
Video Decoder		
		٠

This step opens a connection to the IS Grabber specifying different parameters of image acquisition. You can view and set all the parameters available on your device through the list view on the left side of window.

The step supports multiple cameras simultaneously. The step displays in real time the effect of parameter changes by viewing the image acquired from the camera.

Variabile TestStand	Description
device_session	Reserved parameter

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device_name	System name of device
device_SN	Reserved parameter
image	Reserved parameter
camera_configuration	Reserved parameter

TestStand StepType: ImageLib > IS Frame Grabber > Open Camera Test type: Action Result: Result.Error (container)

Camera Grab

vice: 1 [DFG/SV1]	Image [only color image]	
Attribute	Value	
Acquisition Attributes	- Information	
Camera Attributes		
Brightness		
Mode	Manual	MAN.
Value	5000	
	Gets/sets the brigh	htness value.
⊞ Hue		
Saturation		
		19 m
		a sec.
Camera Information		
Status Information		
tatus	-	768x576 0.51X 32-bit RGB image 130,135,131 (0,444)

This step allows you to capture an image from a specific device. The device must have been previously connected and configured via the Open Step, otherwise you can't find it in the device selection drop down menu. Through this step, you can change, for each grab, some parameter writable on your device in acquisition mode.

TestStand Variable	Description	
device_session	Reserved parameter	
device_name	System name of device	
device_SN	Reserved parameter	
image	Reserved parameter	
camera_configuration	Reserved parameter	

TestStand StepType: ImageLib > IS Frame Grabber > Grab Camera Test type: Action Result: Result.Error (container)

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Close Camera

This step allows you to close the connection with a camera specifying its name.

TestStand Variable	Description
device_name	System name of device
device_SN	Reserved parameter

TestStand StepType: ImageLib > IS Frame Grabber > Close Camera Test type: Action Result: Result.Error (container)

Image Management

This group of functions is devoted to the management of the image buffer. You can create, destroy, load and save images. Besides, there are steps for displaying images.

Allocate Buffer

This step creates an image buffer.

An image buffer is an area of memory in which the various steps of the library can read or write data representing an image. Each buffer has a unique name, access to a buffer is "by name."

During the creation of a buffer also the type of hosted image (black and white, color, number bit depth) and the number of edge pixels must be defined

The step also reports a list of all the buffers currently in memory.

🔁 Create Imag	ge 🖌 🖌	×
		Images Buffer List
Image Name	buffer 2	buffer 1 [Grayscale (U8), 3 px] buffer 2 [RGB (U32), 3 px]
Image Type	RGB (U32)	
Border Size [[px] 3	
		-
Status DOI	NE	
Save	Cancel	Run Reset

TestStand Variable	Description
Image_Name	Name of the image buffer
Image_Type	Type of image buffer
Border	Number of edge pixels

TestStand StepType: ImageLib > Image Management > Allocate Buffer Test type: Action Result: Result.Error (container)

The buffer size is automatically adapted to the size of the image which must contain, then it is not necessary to define in advance the size of the buffer.

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Dispose Buffer

This step destroys an image buffer. Selecting the "Dispose All" flag, the step will destroy all buffers in memory.

Dispos	e Buffer		- (million)	-	X
Image	buffer 1	•	Dispose All		
Status					
Save	e Cancel		Run		Reset

TestStand Variable	Description
Image_Name	Name of the image buffer
Image_Type	Reserved parameter
Border	Reserved parameter
Dispose All	If enabled, it destroys all buffers in memory

TestStand StepType: ImageLib > Image Management > Dispose Buffer Test type: Action Result: Result.Error (container)

Load Image

This step loads an image file by copying its contents into an image buffer. Selecting the "Preview" option, the step opens a display to show the uploaded image.

The supported file types are BMP, TIFF, JPEG, JPEG2000, PNG, and AIPD. Loaded images will be automatically converted to the format of the used image buffer.

🔁 Load Im	age	N 12 3	×
lmage Path	buffer 1		Preview?
Status			
Save	Cancel		Run Reset

TestStand Variable	Description	
Image_Name	Name of the image buffer to upload the image	
Path	Disk path of the image file to upload	
Overwrite	Reserved parameter	
Preview	If enabled, it shows a preview of the loaded image (only in edit mode, not during the run of the sequence)	

TestStand StepType: ImageLib > Image Management > Load Image Test type: Action Result: Result.Error (container)

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Save Image

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This step saves the contents of an image buffer in a file.

When the option "Overwrite" is enabled, the step will overwrite, without prompting, the file if this already exists. With the option disables, the step will give back an error if you try to write a file that already exists.

The supported file types are BMP, TIFF, JPEG, JPEG2000, PNG, and AIPD. Encoding with which the image is written to a file depends on the extension of the file.

Save Image	x
Image buffer 1	•
Path	Overwrite?
Status	-
Save Cancel	Run Reset

TestStand Variable	Description
Image_Name	Name of the buffer image to be saved
Path	Disk path of the image file to save
Overwrite	If enabled, it enables the overwriting of files
Preview	Reserved parameter

TestStand StepType: ImageLib > Image Management > Save Image Test type: Action Result: Result.Error (container)

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Display Image

This step opens a window displaying images

In addition to the buffer of the image you want to display you can decide the title of the window, the position on the monitor, the window size and whether the image should be magnified/scaled to fit the window size. Activating the "floating" option, window will have a title bar, otherwise no.

Window Number defines an ID to be associated with the display window. The usable numbers are from 0 to 14, so they can be displayed up to 15 windows simultaneously.

🔛 Display In	nage				_	x
				Ŕ		ES tronics
Image	buffer 1	-				
Title	Image		X Position 0	÷ W	/idth 400	٢
Window Num	nber 0 🌲	Floating? 📝	Y Position 0	🖨 He	eight 400	÷
				Z	oom to Fit?	
Status					-	
Save	Cancel		R	un	Reset	

This ID will be also used in the step for closing the image viewer.

TestStand Variable	Description
Image_Name	Name of the buffer image to be saved
Window_Num	Window ID from 0 to 14
X_Pos	Window X position on monitor
Y_Pos	Window Y position on monitor
Title	Window title
Floating	If enabled, it shows the title bar of the window
Width	Window width
Height	Window height
Zoom_to_fit	Activates the image fit with respect to the window size

TestStand StepType: ImageLib > Image Management > Display Image Test type: Action Result: Result.Error (container)

The coordinate system on which are based the X and Y Position parameters originates in the upper left corner of the monitor, as shown in the figure



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Hide Image

This step closes a display window, previously opened by Show Image step, using its Window Number ID.

🛂 Hide Image	×
Window Number 0	Run
	Reset
Save Cancel	

TestStand Variable	Description
Window_Num	Closing Window ID from 0 to 14

TestStand StepType: ImageLib > Image Management > Hide Image Test type: Action Result: Result.Error (container)

Get Image Buffer

This step give the access to all the image buffer pointer created with the step "Allocate Buffer".

This will be useful, for example, to build a custom vision processing step that perform analysis on images owed by the "Vision Library".

💽 Get Image Pointer	-	x
Images Buffer List		
test [Grayscale (U8), 2 px]	^	
	Ť	
Status		-
Save Cancel		Run Reset

TestStand Variable	Description
Image_Name	Name of the image buffer
Image_Type	Reserved parameter
Border	Reserved parameter
Dispose All	Reserved parameter

TestStand StepType: ImageLib > Image Management > Get Image Buffer Test type: Action Result: ImageInformation (container), Result.Error (container)

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Image Processing

Filter

This step allows you to apply different filters to improve or extracting features in an image.

The step only supports "grayscale" buffer images (U8, U16, I16, SGL) both incoming and outgoing.

There are three categories of usable filters:

- Low Pass
- Edge
- Kernel

The Low Pass Filters are to be used to mitigate the variations in light intensity in the image. They have a tendency to "soften" the image causing the losing of details and blurring the edges.

The Edge filters are part of the Highpass category. They are used to enhance the variations of light, bring out edges but also any noise from the image content

The kernel filters report different types of filters where you can change the kernel size to accentuate or diminish its effect. A kernel is a small matrix useful for blurring, sharpening, embossing, edge-detection, and more. This is accomplished by means of convolution between a kernel and an image.



For further details on filtering functions and their parameters, please refer to the document: NI Vision Concept – Spatial Filtering

http://zone.ni.com/reference/en-XX/help/372916P-01/nivisionconcepts/spatial_filtering/

TestStand Variable	Description
Image_Name_IN	Name of the input image buffer to the filter
Image_Name_OUT	Name of the output image buffer to the filter
Filter_Type	Filter type category
X_size	X cell size for the LowPass filter
Y_size	Y cell size for the LowPass filter
Tollerance	Tolerance percentage of LowPass filter
Threshold_Value	Threshold for the Edge filters
Method	Edge filter method
Kernel_size	Size of Kernel for type Kernel filters
Kernel_family	Filter type for the Kernel category

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TestStand StepType: ImageLib > Image Processing > Filter Test type: Action Result: Result.Error (container)

Roto Translation

This step allows to perform rotation and translation transformations o of images.

The translation occurs on the plane and is controlled by X Offset and Y Offset parameters. The origin point (X0, Y0) is in the top left of the viewer.

Translating an image its size will remain unchanged, the pixels that result from the translation will have a value of zero (black).

The rotation is controlled by the Angle and Maintain Size parameters.

Rotation is always around the center of the image. If Maintain Size is enabled the resulting image will be enlarged or reduced in order to fully contain the rotated image. If Maintain Size is disabled the total size of the image will remain unchanged.

In any case the new pixels resulting from the rotation will have a value of zero (black).

The execution order of the transformations performed by the step is: translation, rotation.



TestStand Variable	Description
Image_Name_IN	Buffer name of the input processing image
Image_Name_OUT	Buffer name of the output processing image
X_Offset	X translation offset
Y_Offset	Y translation offset
Angle_degrees_	Rotation angle
Maintain_Size	If enabled, it keeps the image size during rotation

TestStand StepType: ImageLib > Image Processing > Roto-Translation Test type: Action Result: Result.Error (container)

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Vision Library for NI TestStand



Lookup Table

This step allows you to apply a set of lookup tables to the input image.

This step only supports both incoming and outgoing "grayscale" buffer images (U8, U16, I16, SGL)

LUT transformations enhance the brightness and contrast of certain areas of the image by changing the dynamics of the intensity

The step supports three LUP categories:

- Mathematical
- BCG
- Equalization

For further details on filtering functions and their parameters, please refer to the document:

NI Vision Concept – Lookup Table

http://zone.ni.com/reference/en-XX/help/372916P-01/nivisionconcepts/lookup_tables/

Lookup Table		
Image In buffer in	Image Out buffer out	
512×512 0.5X 8-bit imag	e 234 (0,0)	
Lookup Table Type		
Equalization	Number of Classes 8	Range 0,00 🖉 Min 0,00 🖉 Max
Status DONE	-	

TestStand Variable	Description
Image_Name_IN	Buffer name of the input processing image
Image_Name_OUT	Buffer name of the output processing image
Lookup_Table_Type	Lookup Table type to be used
Interval_Range_EQ	Value range for the Equalization LUT
Number_of_Classes	Class number of the histogram for the LUT Equalization
BCG_Values.Brightness	Brightness value for the BCG LUT
BCG_Values.Contrast	Contrast value for the BCG LUT
BCG_Values.Gamma	Gamma value for BCG LUT
Range_math.Minimum	Minimum value for the Mathematical LUT range
Range_math.Maximum	Maximum value for the Mathematical LUT range
X_Values	X variable value for Mathematical LUT
Operator	Mathematical LUT type

TestStand StepType: ImageLib > Image Processing > Lookup Table Test type: Action Result: Result.Error (container)

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Extract Color Plane

This step allows to extract a color plane from an image $% \left({{{\mathbf{r}}_{i}}} \right)$

This step only supports buffer color input images (U32, U64) and "grayscale" output images (U8, U16, I16, SGL).

The step can extract from a source color image the following color planes:

- Red
- Green
- Blue
- Hue
- Saturation
- Luminance
- Value

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• Intensity



TestStand Variable	Description
Image_Name_IN	Buffer name of the input processing image
Image_Name_OUT	Buffer name of the output processing image
Color_Plane	Color plane type to be extracted

TestStand StepType: ImageLib > Image Processing > Extract Color Plane Test type: Action Result: Result.Error (container)

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<u>Morphology</u>

Edge Detection

ge	Edges Sa	ived						
ffer in	ID	Name	Edge ID	Pos X	Pos Y	Strenght	Rising	
	0	eye_right	0	334,75	267,00	96,33	NO	
	Edge De	efinition Adv	ranced					
The second se	Edge Edge	Parameters Name		Edge Polari	ty	Minimum Edge	e Strength	
A REPORT OF A CONTRACT OF A REPORT OF	eye_	left		Falling Ed	ges	10,00		
Contraction of Contraction Accounting to	Proc	ess		Kernel Size		Interpolation T	уре	
A REPORT OF A R	6	Bet First Edge	-	3		Bilinear Fixe	ed	
A REPORT OF A R				Width		Data Process	ing Method	
			i	3		Average		
	Edges Er	ound						
		Pos X	Pos Y	Strenght		Rising		
512x512 3X 8-bit image 170 (369,208)		228,01	154,00	16,00		NO		
512x512 3X 8-bit image 170 (369,208)	0							

This step allows you to search the edge, i.e. transitions of light intensity in an image.

You can define different linear ROIs along which the edges will be searched

Each ROI may contain different edges, all those found will be saved when you press the Add button. You can then remove the unwanted edges (by the Remove button) or change the search parameters and the position of the ROI. To do this, just make the changes and then press Update.

During the execution of TestStand sequence, the step compares the position and the number of found edges to what is defined during the edit.

The position of the edge is searched for in a neighborhood of 5x5 pixels with respect to the position taught during the editing.

There are different configurations for counting found edges that determines the PASS or FAIL result of the step. The default configuration requires all edges defined in edit to be found during the execution of the sequence, but different comparison operations can be configured either in range or comparison through the available parameters in the Advanced tab.

If Fail occurs, the step returns to TestStand, in ReportText variable, the causes of Fail.

The step only supports "grayscale" buffer images (U8, U16, I16, SGL).

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TestStand Variable	Description
Image_Name	Name of the input image buffer
Edges_def	Definition ARRAY of all saved edges
Logic.Pass_logic	PASS Logic Type of the step
Pass.Logic_A	Comparison A Variable for the Pass Logic type
Pass.Logic_B	Comparison B Variable for the Pass Logic type

TestStand StepType: ImageLib > Morphology > Edge Detection Test type: Action Result: Result.Error (container)

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Find Objects

😰 Find Objects		×
Image In buffer_in	Objects	Scientific electronics
	Object Center X 483,41 Y 134,14	X 133,31 Y 135,68
	Bounding Box	Bounding Box
	X Left 378	X Left 27
	X Right 590	X Right 241
	Y Bottom 241	Y Bottom 243
	Area 29255,00	Area 29445,00
	Orientation 131,32 Aspect Ratio 1 00	Orientation 46,48
<	Nb Holes 0	Nb Holes 0
640x480 0.5X 8-bit image 3 (384,446)	•	
Objects Threshold Bright Objects 100 Image Borders Image Borders Image Borders Image Borders Image Fill Holes within Objects Image Borders Image Borders Image Borders Image Borders<		Number 3
Status DONE		
Save Cancel Run Reset		

(C

This step allows you to search for objects within a picture.

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You can define different search parameters: the threshold of brightness of the object to be searched, if the object is clear or dark (above or below the defined threshold), filter objects above or below a certain threshold area.

The step returns TestStand an array with all the information of the found items. The information is the X, Y position, the orientation, the rectangle area in which the object is contained, the ratio of height and width and the number of found objects.

The step only supports "grayscale" buffer images (U8, U16, I16, SGL).

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TestStand Variable	Description
Image_Name_IN	Name of the input image buffer
Settings.Objects	Defines whether to search objects above or below a threshold
Settings.Threshold	Light threshold
Settings.Reject_Border	If enabled, it discards objects that touch the edge of the image
Settings.Fill_Holes	If enabled, it discards objects inside other objects
Settings.Min_Object_Size	If enabled, it discards objects below a minimum area threshold
Settings.Min_Size	Threshold of the minimum area
Settings.Max_Object_Size	If enabled, it discards objects above a maximum area threshold
Settings.Max_Size	Threshold of the maximum area
Show_Search_Area	If enabled, it shows the search area for objects
Show_Center	If enabled, it shows the center of the object
Show_Bounding_Box	If enabled, it shows the rectangle bounding the object
Number_of_Objects	Number of found objects
Objects_Center	X, Y Central position of the object
Bounding_Box	Left, Top, Right, Bottom Coordinates of the rectangle enclosing the object
Area	Pixel Object Area
Orientation	Rotation angle of the object with respect to the edge image
Aspect_Ratio	Ratio of height and width of the object
Nb_Holes	Number of "holes" (light or dark objects) within an object

TestStand StepType: ImageLib > Morphology > Edge Detection Test type: Action Result: Result.Error (container), FindObjects_Objects [ARRAY], Number of Objects

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Pattern Match

Pattern Match	
mage source	Patter Matching Matching Type Double pattern [measure] Pattern A Pattern B Measure Algorithm I ow Discremancy Sampling
Image: status PASS	In Score Bool with the second put of the second
Save Cancel Run Reset	

This step allows you to search for patterns within an image.

There are two types of operation of the step::

- Single Pattern
- Double Pattern

In single pattern mode, a single pattern within the image will be matched and its absolute XY position measures (i.e. absolute and relative measure to the position of the template on the reference image on which it was created), its score, its scale and the rotation angle of the pattern will be reported.

In double pattern mode, two patterns (also different) within the image will be matched. In addition to the measures listed before, it will also be calculated the distance between patterns and the angle formed by the line joining the two patterns compared to the same line calculated on the reference image (the one on which the templates are created)

The templates to search can be created by pressing the "New Template" button. Each (A and B) pattern will be searched in a different ROI. For each pattern, it is also possible to define the algorithm and parameters of acceptance.

The step returns Pass to TestStand if all patterns are found (one pattern for single mode, two for double mode), otherwise it will return Fail.

The step only supports "grayscale" buffer images (U8, U16, I16, SGL).

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TestStand Variable	Description
Image_Name_IN	Name of the input image buffer
Pattern_match_definitions.ROI	A Pattern search ROI
Pattern_match_definitions.match_Algorithm	A pattern algorithm Search
Pattern_match_definitions.Angle_Range	Search range of rotation of the A pattern
Pattern_match_definitions.Parameters. Minimum_Match_Score	Minimum acceptance score of the A pattern
Pattern_match_definitions.ROI_B	B Pattern search ROI
Pattern_match_definitions.match_Algorithm_B	B pattern algorithm Search
Pattern_match_definitions.Angle_Range_B	Search range of rotation of the B pattern
Pattern_match_definitions.Parameters.	Minimum acceptance score of the B pattern
Minimum_Match_Score_B	
PatterMatchResultsA.Position_absolute_	XY absolute position of the A pattern
PatterMatchResultsA.Position_relative_	XY relative position of the A pattern (from the
	position of the pattern on the image sample)
PatterMatchResultsA.Score	A pattern Score
PatterMatchResultsA.Scale	A pattern Scale
PatterMatchResultsA.Angle	A pattern angle
PatterMatchResultsB.Positionabsolute_	XY absolute position of the B pattern
PatterMatchResultsB.Position_relative_	XY relative position of the B pattern (from the
	position of the pattern on the image sample)
PatterMatchResultsB.Score	B pattern Score
PatterMatchResultsB.Scale	B pattern Scale
PatterMatchResultsB.Angle	B pattern angle
PatterMatchABResults.Distance_A_Babsolute	Distance between the centers of the A and B
	patterns
PatterMatchABResults.Distance_A_Brelative_	Relative distance (referred to the distance of the
	pattern on the sample) between the centers of the
	A and B patterns
PatterMatchABResults.Rotation_angle_line_A_Bdeg	Rotation angle between the line created by the
	centers of the A and B patterns and the same line
	on the sample image

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TestStand StepType: ImageLib > Morphology > Pattern Match Test type Test Result: Result.PassFail, PatterMatchResultsA, PatterMatchResultsB, PatterMatchABResults

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Photometric

Light Meter

This step allows to perform measurements of the light intensity of an image.

The measures will be carried out within a freely definable rectangular ROI.

Step inside the ROI measure the average intensity, the standard deviation, the minimum and maximum value

The step only supports "grayscale" buffer images (U8, U16, I16, SGL).



TestStand Variable	Description
Image_Name_IN	Name of the input image buffer
Search_Rectentire_image_	ROI in which the measurement is performed, if not
	defined the entire image is measured
Light_Meter_Gray_Level_Intensity.Mean_Intensity	Measurement of average intensity
Light_Meter_Gray_Level_Intensity.StandardDeviation	Measurement of the standard deviation
Light_Meter_Gray_Level_Intensity.Maximum_Intensity	Measurement of the maximum value
Light_Meter_Gray_Level_Intensity.Minimum_Intensity	Measurement of the minimum value

TestStand StepType: ImageLib > Photometric > Light Meter Test type Action Result: Result.Error (container), Light_Meter_Gray_Level_Intensity

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Evaluate Color

Evaulate Color	×
Image buffer_in	Color Evaluation Color Reference Name purple HSL Color Mode Color Measure 212.00, 85.00, 97.00 [HSL] Color Limits Red or Hue Concer Sat Blue or Luma or Val or Inten Lower value 200,00 Color Lower value 200,00 Upper value 200,00 Upper value 200,00 Upper value 200,00 Color Lower value 200
	Color Mask Enable Color Mode View Mask HSL Sreen or Sat Blue or Luma or Val or Inten Lower value 174 Lower value 54 Lower value 80
< III >	Upper value 228 🔄 Upper value 142 🔄 Upper value 115 牵
512x512 2X 32-bit RGB image 234,139,140 (296,379)	
Status PASS 213.00, 82.00, 95.00 [HSL]	
Save Cancel Run Reset	

This step allows you to perform color measurements on an image.

The measures will be carried out within a freely definable rectangular ROI.

The step measures the color in different formats: RGB, HSL, HVS, HIS, CIE L*a*b*, CIE XYZ, Rgl. it is possible to define a color mask to exclude from the measurement the colors that are not of interest for the test. The mask can be defined in the following formats: RGB, HSL, HVS, HIS.

You can also set limits on the extent of acceptance color. The step will return TestStand Pass if the measurement is within the limits, otherwise fail. In addition to the Pass/ Fail status, the step also shows the values of the measurement made in the TestStand ReportText variable.

TestStand Variable	Description
Image_Name	Name of the input image buffer
Color.Color_reference_Name Reference name to be assigned to the measure	
Color.ROI	ROI within which to perform the measurement
Color.Color_Mode	Measurement color type: RGB, HSL, HVS, HIS, CIE L*a*b*, CIE XYZ, RGL.
Color.Color_limits	Acceptance limits of color measuring
Color.Color_Mask.Color_Mode	Type color mask: RGB, HSL, HVS, HIS
Color.Color_Mask.Red_or_Hue	Mask Range

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Color.Color_Mask.Green_or_Sat	Mask Range
Color.Color_Mask.Blue_or_Luma_or_Val_or_Inten	Mask Range
Color.Color_Mask.Enable	Enabling color masking

TestStand StepType: ImageLib > Photometric > Evaluate Color Test type: Test Risult: Result.PassFail

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PRODUCT ACTIVATION

To activate the product you need to use the "Vision Library Activation" wizard and follow the instructions. The tool is located under *C:I/PSES_LibI/mageLibrary.*

w Vision Library Activation					
Computer ID					
SCLJ-3P6C-YW4G-K3XY					
Activation Code					
Activate					
How to Activate					
1 - provide your "Computer ID" to IPSES via e-mail at support@ipses.com 2 - IPSES will reply via email with an activation code 3 - paste the Activation Code received in field "Activation Code" 4 - click on "Activate" button					

The steps to activate the product are:

- 1 Provide your "Computer ID" to IPSES via e-mail at support@ipses.com
- 2 IPSES will reply via email with an activation code
- 3 Paste the Activation Code received in field "Activation Code"
- 4 Click on "Activate" button

At the end of the process you will get a confirmation message.

Vision Library Activation	ĸ
Computer ID	
SCLJ-3P6C-YW4G-K3XY	
Activation Code	
Activate	
Thank you! Vision Library is correctly licensed.	

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ERROR CODES

Code	Description
-8001	The Image name is empty
-8002	The camera is already open.
-8003	Image name not found
-8004	Image name not found (GET)
-8008	The Image name already exist but has different settings
-8009	Camera SN not found
-8010	Camera SN invalid
-8011	No Camera selected
-8012	The camera [SN] is closed
-8101	Empty or invalid file path
-8102	Not supported file format
-8201	Select Image In and Image Out
-8202	Edge name already used
-8203	No Edge found in the zone selected
-8204	Edge name empty
-8299	General error message
-8301	Invalid camera handle
-8300	Most of the uEye SDK functions expect the camera handle as the first parameter.
-8302	An IO request from the uEye driver failed. Possibly the versions of the ueye_api.dll (API) and the driver file
	(ueye_usb.sys or ueye_eth.sys) do not match.
-8303	An attempt to initialize or select the camera failed (no camera connected or initialization error).
-8311	Error opening a Windows registry key
-8312	Error reading settings from the Windows registry
-8315	The driver could not allocate memory.
-8316	The driver could not release the allocated memory.
-8317	Communication with the driver failed because no driver has been loaded.
-8318	The function is not supported yet.
-8332	I ne function can not be executed in the current camera operating mode (free run, trigger or standby).
-8349	Invalid pointer or invalid memory ID
-8350	File cannot be opened for writing or reading.
-8351	The me cannot be opened.
-8352	The specified file is not a valid bitmap file.
-8353	The billing size is not correct (billing too large).
-8408	No delive image memory available. You must set the memory to delive using theis_settimageivient() function of create a
0/10	The sequence list is empty and cannot be deleted
-041Z Q/12	The image memory is already included in the sequence and cannot be added again
-0413	The memory could not be locked. The pointer to the huffer is invalid
-8/18	The device ID is invalid. Valid IDs start from 1 for LISB cameras, and from 1001 for GigE cameras
-8/10	The board ID is invalid. Valid IDs range from 1 through 255
-8/20	All cameras are in use
-8422	A timeout occurred. An image capturing process could not be terminated within the allowable period
-8423	Invalid array
-8425	One of the submitted parameters is outside the valid range or is not supported for this sensor or is not available in this mode
-8427	No memory could be allocated.
-8429	An internal error has occured
-8439	The camera is connected to a port which does not support the USB 2.0 high-speed standard.
-8300	Cameras without a memory board cannot be operated on a USB 1.1 port.
-8440	A capturing operation is in progress and must be terminated first.
-8445	The requested image is not available in the camera memory or is no longer valid.
-8448	The function cannot be used because the camera is waiting for a trigger signal.

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-8451	A CRC error-correction problem occurred while reading the settings.
-8452	This function has not been enabled yet in this version.
-8453	The camera does not contain any calibration data.
-8454	The system is waiting for the kernel driver to respond.
-8455	The camera model used here does not support this function or setting.
-8456	The function is not possible as trigger is disabled.
-8457	The dialog was canceled without a selection so that no file could be saved.
-8458	An internal structure has an incorrect size.
-8459	The image memory has an inappropriate size to store the image in the desired format.
-8460	This setting is not available for the currently set pixel clock frequency.
-8461	This setting is not available for the currently set exposure time.
-8462	This setting cannot be changed while automatic exposure time control is enabled.
-8463	The BackBuffer surface cannot be created.
-8464	The BackBuffer mix surface cannot be created.
-8465	The BackBuffer overlay memory cannot be locked.
-8466	The BackBuffer overlay memory cannot be created.
-8467	Not supported in BackBuffer Overlav mode.
-8468	Back buffer surface invalid.
-8469	Back buffer surface not found.
-8470	Error releasing the overlay device context.
-8471	The back buffer timer could not be created.
-8472	The back buffer overlay was not enabled.
-8473	Only possible in BackBuffer mode.
-8474	Invalid color format
-8475	Mono binning/mono sub-sampling do not support automatic white balance.
-8476	Invalid I2C device address
-8477	The current image could not be processed.
-8478	Transfer error. Frequent transfer errors can mostly be avoided by reducing the pixel rate.
-8479	Parameter set is not present.
-8480	The camera type defined in the .ini file does not match the current camera model.
-8481	Invalid HIBYTE of host address
-8482	The color mode is not supported in the current display mode.
-8483	No IR filter available
-8484	The camera's starter firmware is not compatible with the driver and needs to be updated.
-8485	The DirectRenderer library could not be found.
-8486	Not enough graphics memory available.
-8487	The image surface or overlay surface could not be created.
-8488	The vertex buffer could not be created.
-8489	The texture could not be created.
-8490	The overlay surface could not be locked.
-8491	The overlay surface could not be unlocked.
-8492	Could not get the device context handle for the overlay.
-8493	Could not release the device context handle for the overlay.
-8494	Function is not supported by the graphics hardware.
-8495	Because of other incompatible settings the function is not possible.
-8496	A device context handle is still open in the application.
-8497	The device is already paired.
-8498	The subnet mask of the camera and PC network card are different.
-8499	The subnet of the camera and PC network card are different.
-8500	The configuration of the IP address is invalid.
-8501	The device is not compatible to the drivers.
-8502	The settings for the image size of the camera are not compatible to the PC network card.
-8503	The configuration of the network card is invalid.
-8504	The configuration of the CPU idle has failed.

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-8505	The camera is busy ad cannot transfer the requested image.
-8506	The initialization of the sensor failed.

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Our staff consists of highly competent professionals whose experience in the field is extremely strong. Thanks to constant training, process and technical development, **IPSES** is a leading company, combining the dynamism of a young group into the competence and reliability of a qualified staff.

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SUPPORT INFORMATION

The customer can contact the relevant engineer at IPSES S.r.I. directly.

A call can be logged in a variety of ways:

Telephone	:	++39 02 39449519
		++39 02 320629547
Fax	:	++39 02 700403170
Email	:	support@ipses.com

PROBLEM REPORTING

In case you encounter a problem using an IPSES product, we kindly ask you to report it by filling the form in the next page and sending it by fax to +39 02 700403170. The form can also be scanned and sent by e-mail to support@ipses.com . An electronic form is available on our web site (www.ipses.com)

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ENGINEERING PROBLEM REPORT

Problem describer

Name			IPSES S.r.I. Via Lazarotto, 10
Company			Cesate (MI) Italy Fax ++39 02/700403170
Date	Tel.	Fax	e-mail support@ipses.com

Product

Name	Version	Serial No.

Report Type (bug, change request or technical problem)

Major bug	Urgency:	
Minor bug	High	
Change request	Medium [
Technical problem	Low	

Problem Description

Reproduction of Problem

IPSES S.r.I. Action notes

Received by	Date	Report No.	Action		

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(Product code IVL Rel. 01.04.0001)

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